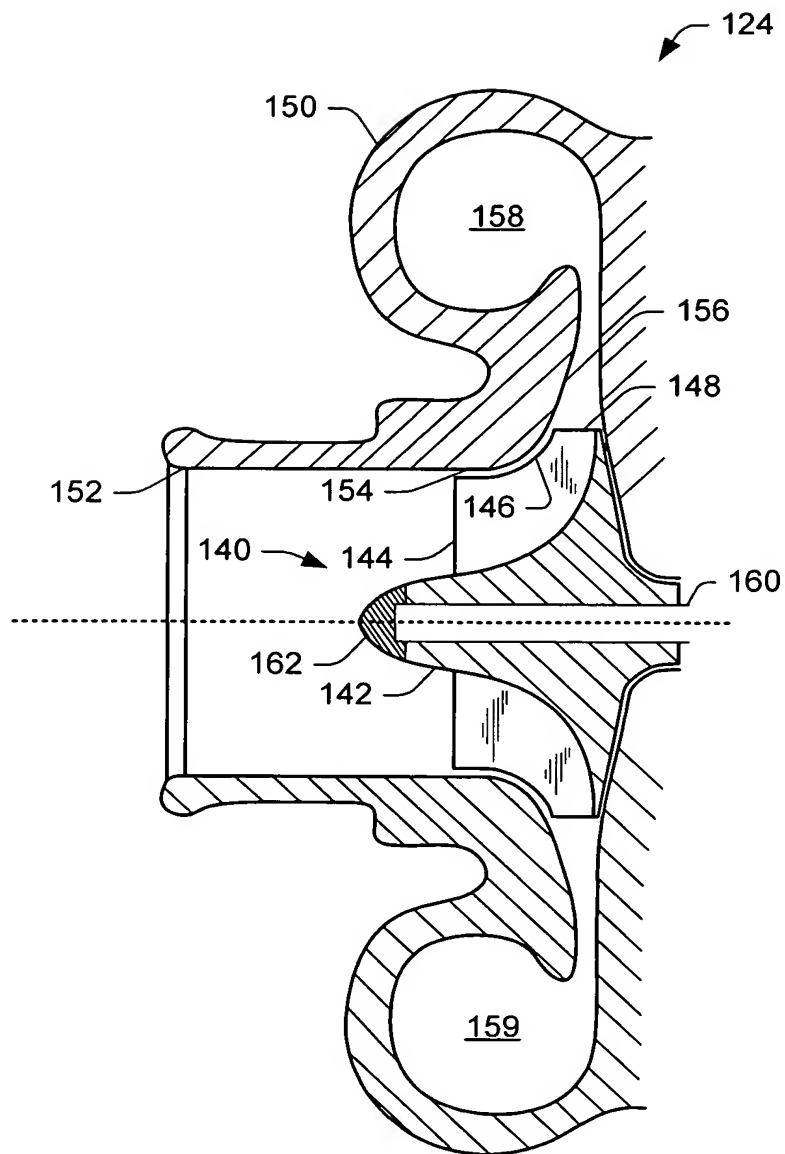
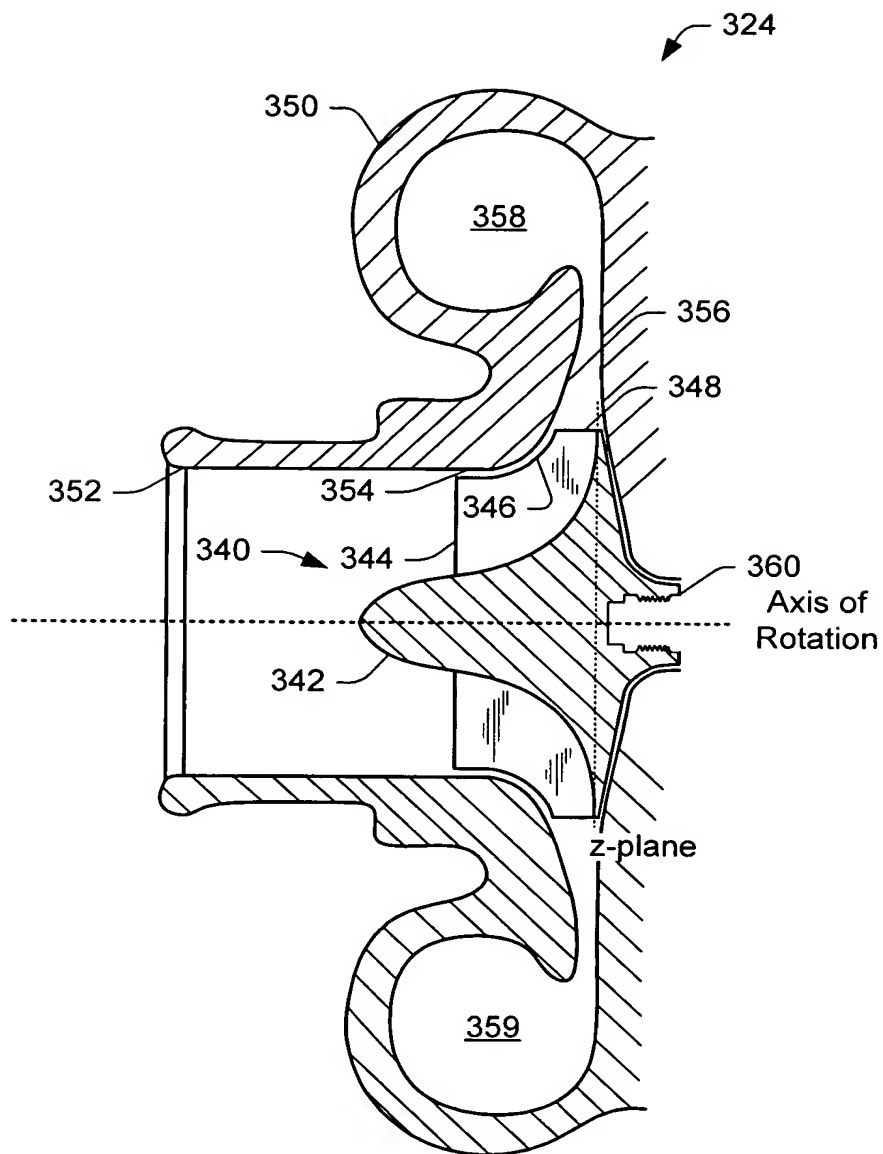
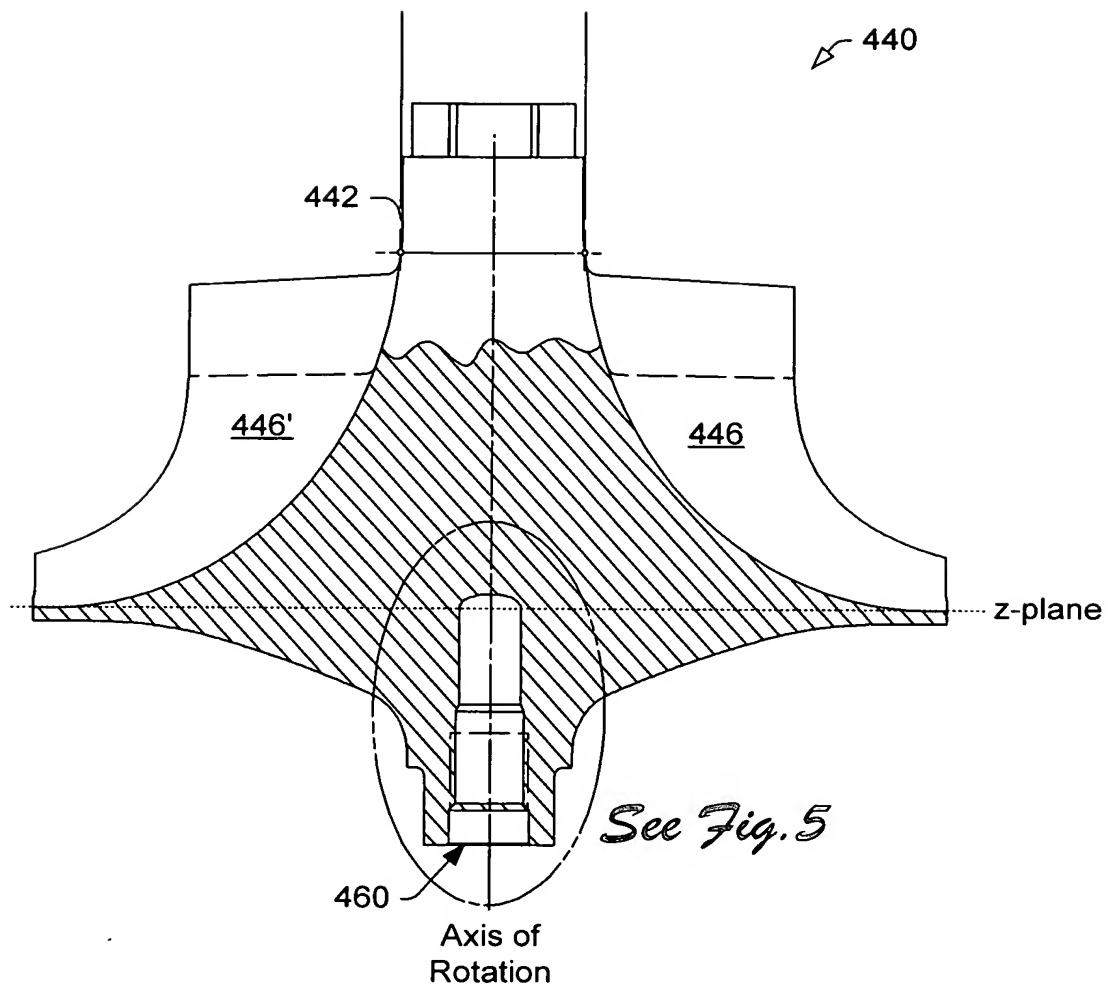
*Fig. 1*

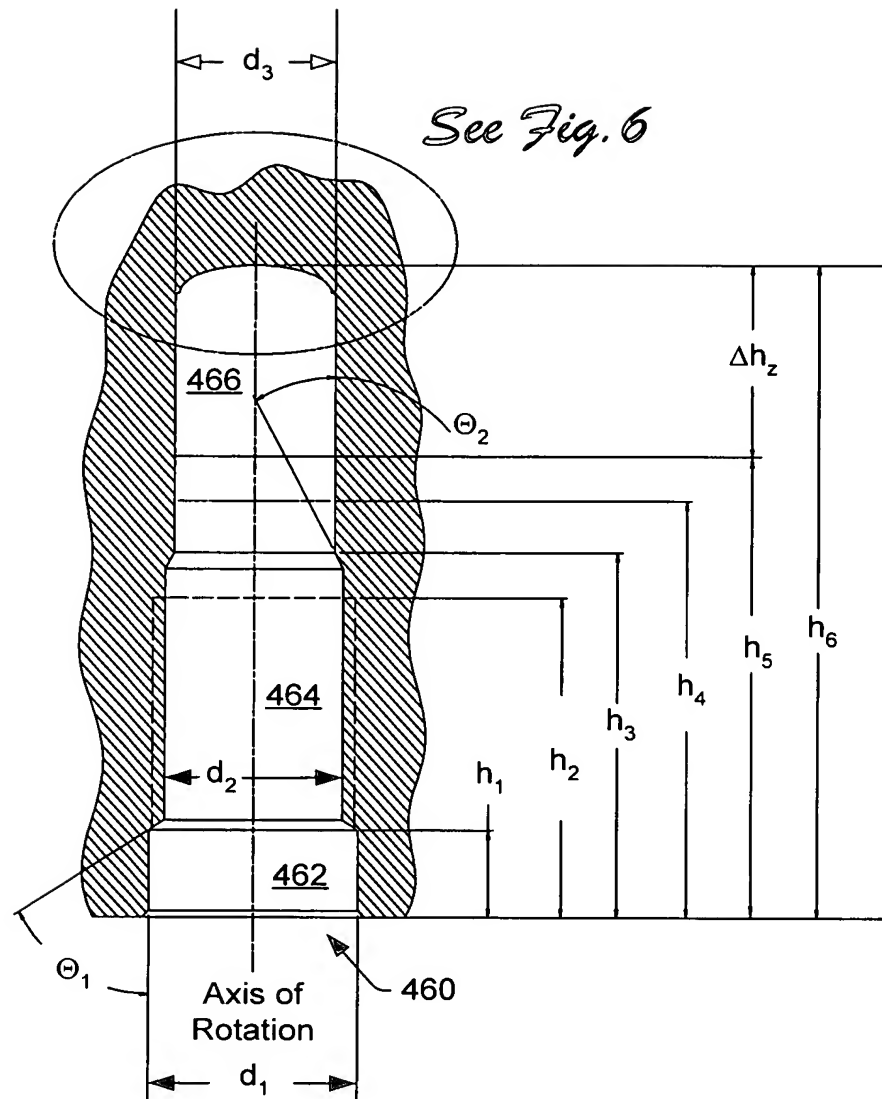


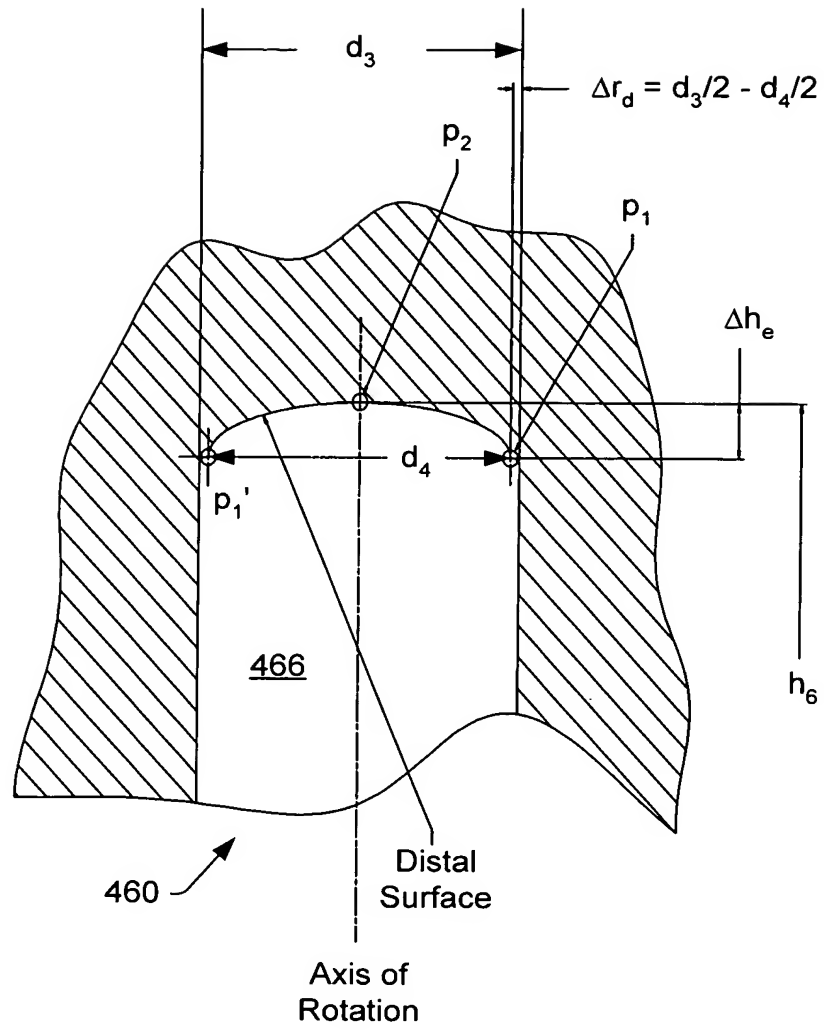
*Fig. 2 (Prior Art)*



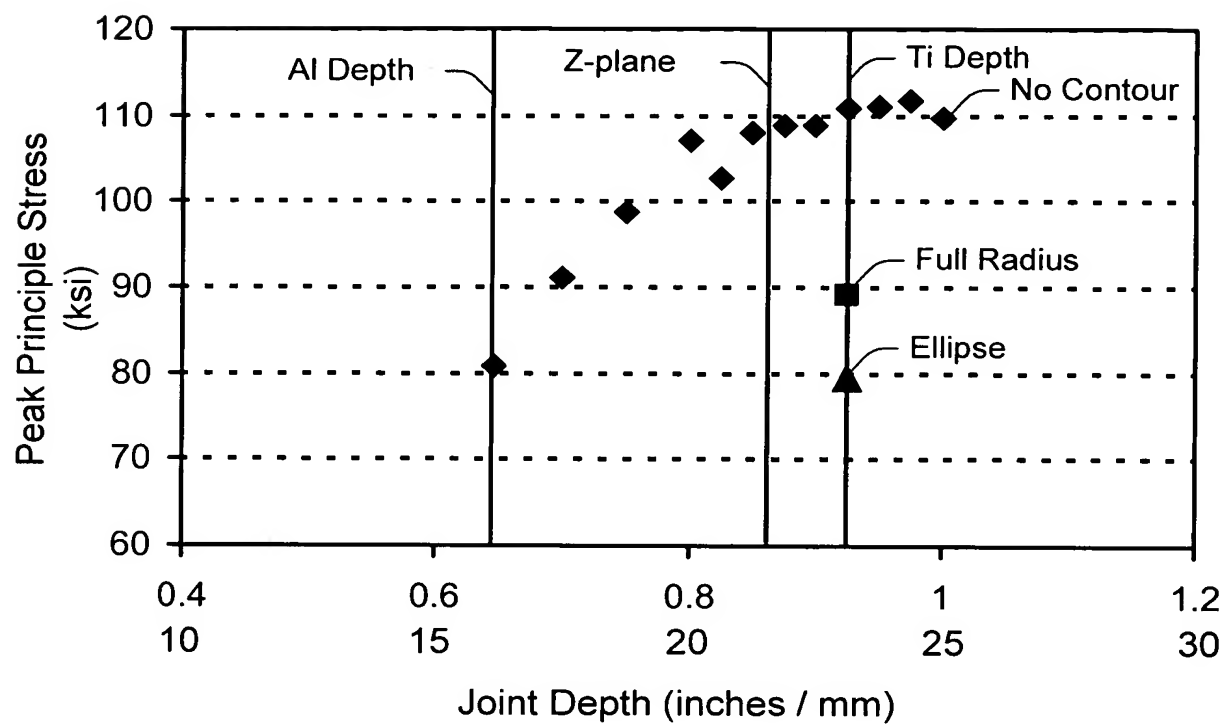
*Fig. 3 (Prior Art)*

*Fig. 4*

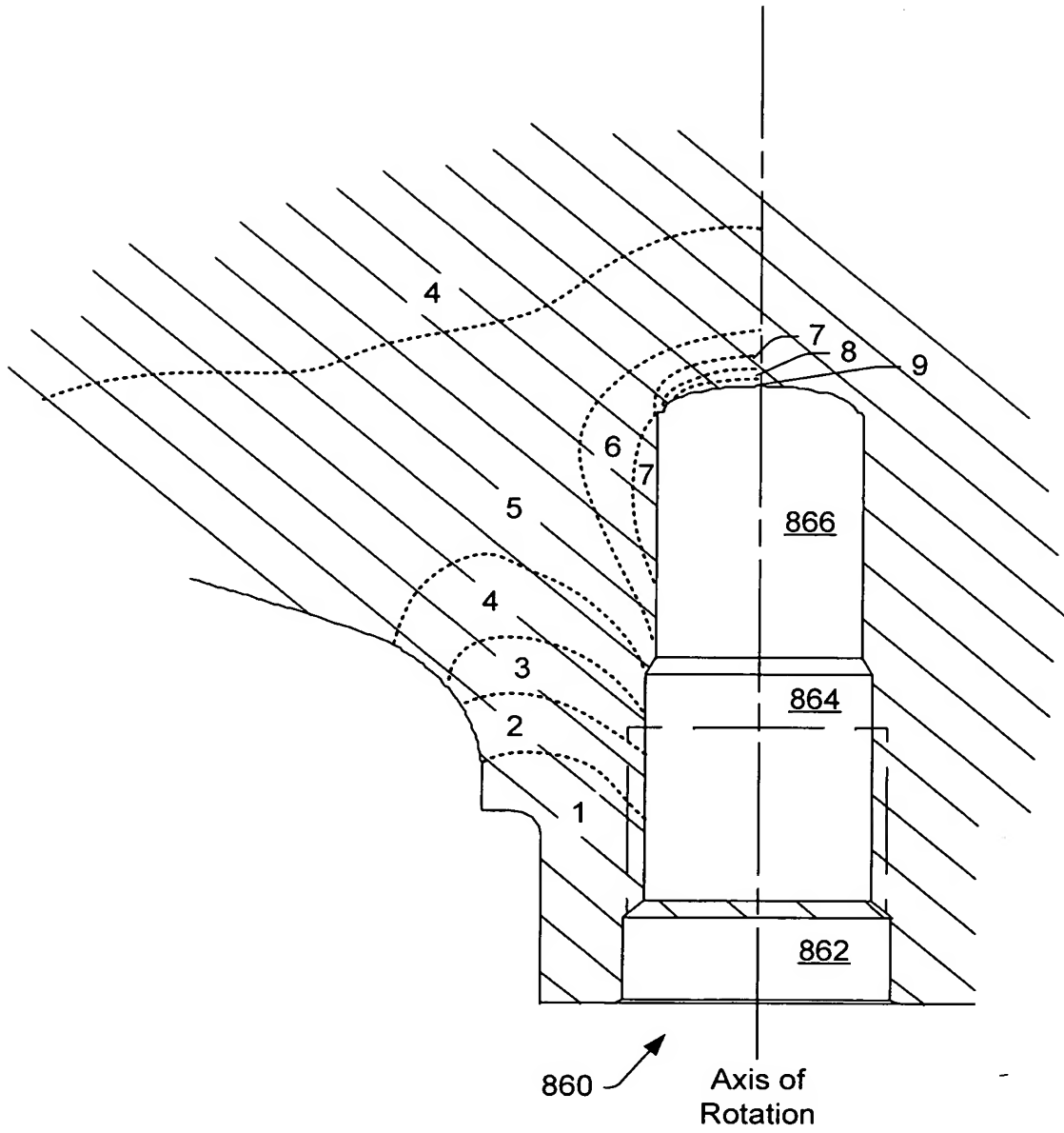
*Fig. 5*

*Fig. 6*

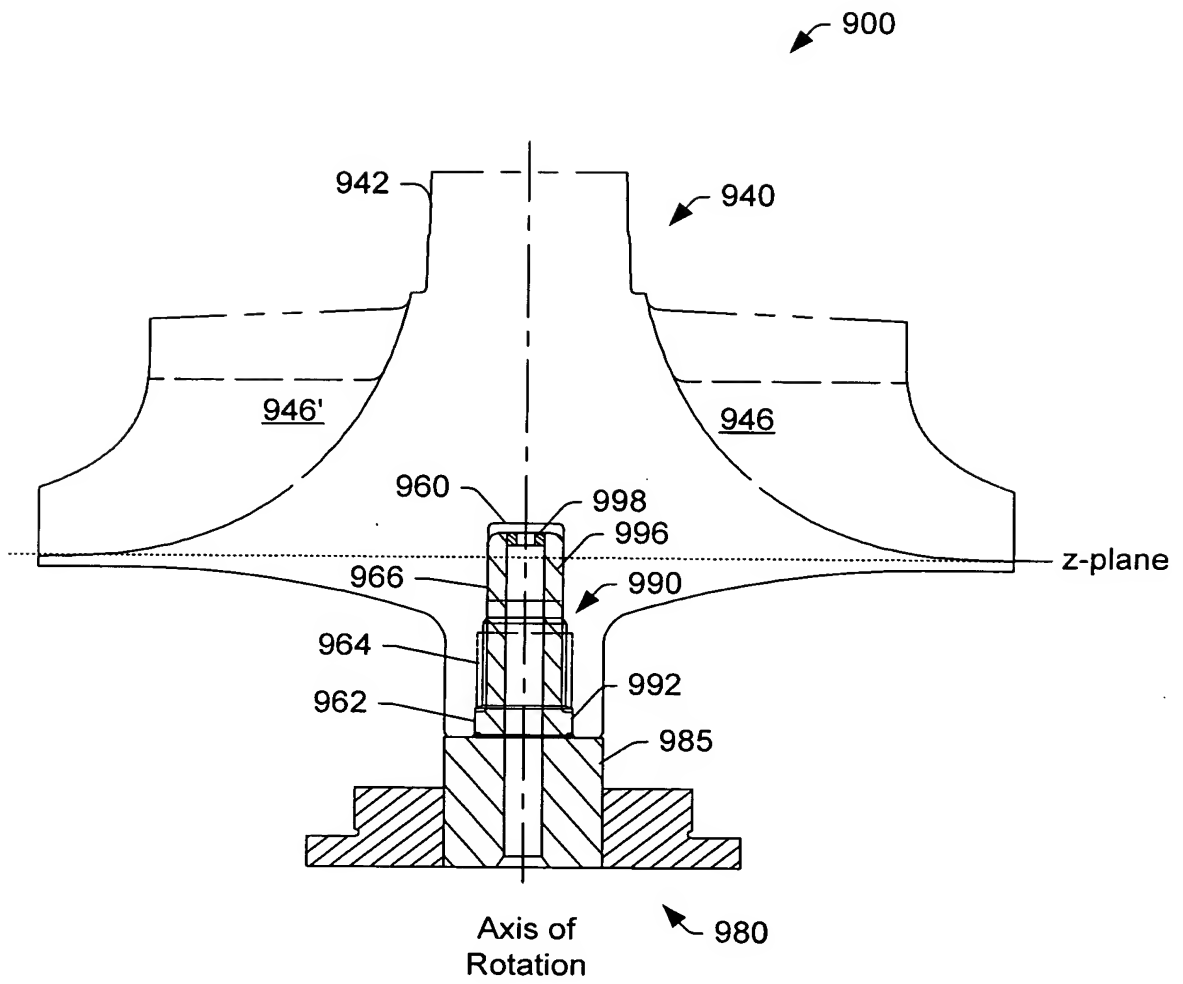
Stress versus Joint Depth  
(e.g., ~73 mm Ti Wheel Length and ~94 mm Diameter)



*Fig. 7*

*Fig. 8*

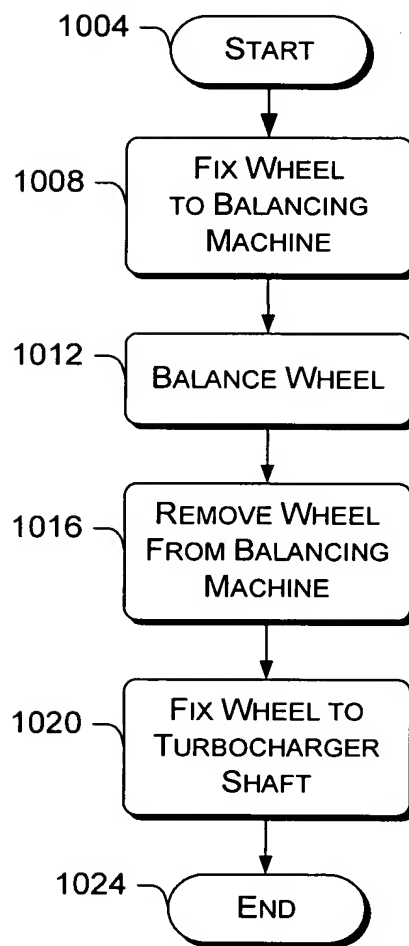




*Fig. 9*

## EXEMPLARY METHOD

1000

*Fig. 10*